



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D2743

Job Sheet 175779



Part No: D2743

Job Qty: 105 ea

Part Name: Crossbolt Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/23/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP E 05.04.13 Reformat; removed tumble and deburr step KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea	4/21/18	4/21/18	0.00	0.00	Start Up Machining-1		JB 18.06.20
100	Hardinge	100 pcs	4/21/18	4/21/18	0.01	2.14	Hardinge		JB 18.06.20
110	QC	100 pcs	4/21/18	4/21/18	0.00	0.00	QC2 Machining-1		JB 18.06.20
120	QC	100 pcs	4/21/18	4/21/18	0.00	0.00	QC8 Machining-1		JB 18.06.20
130	Skidtubes	100 pcs	4/23/18	4/23/18	0.00	0.78	Skidtubes-3		JB 18.06.20
160	Packaging	100 pcs	4/23/18	4/23/18	0.00	0.00	Packaging3-1		JB 18.06.20
170	QC21-SA	100 Ea	4/23/18	4/23/18	0.00	0.00	QC21		JB 18.06.20

Part Op 100 - 1-TURN AS PER FOLIO FA202 & DWG D2743

Descriptions: 130 - 1- Clean crossbolt spacer with ultra bright aluminum cleaner

160 - ***STOCK IN SKIDTUBE CELL***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.625W.065	6061-T6 Round Tube .625 X.065W	26.6700 ft (.2667 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.625W.065	27	87	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cross Bolt Spacer	3.085inches + 0.030 - 0.000	3.115 3.085		
2	Cross Bolt Spacer	0.625inches ± 0.010	0.635 0.615		
3	Cross Bolt Spacer	0.050inches ± 0.010	0.060 0.040		
4	Cross Bolt Spacer	45.000Degrees ± 0.000	45.000 45.000		
5	Cross Bolt Spacer	0.065inches ± 0.010	0.075 0.055		

Plex 4/10/18 2:24 PM Dart.Gagnon.Michelle



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Container No: S082661



Part: D2743

Job No: 175779

Serial No/Batch: S082661

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/20/18